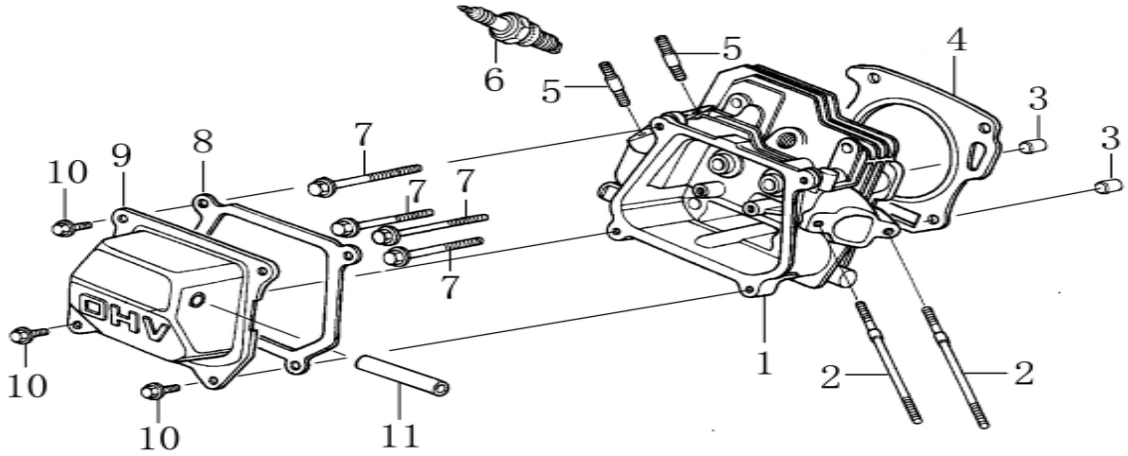
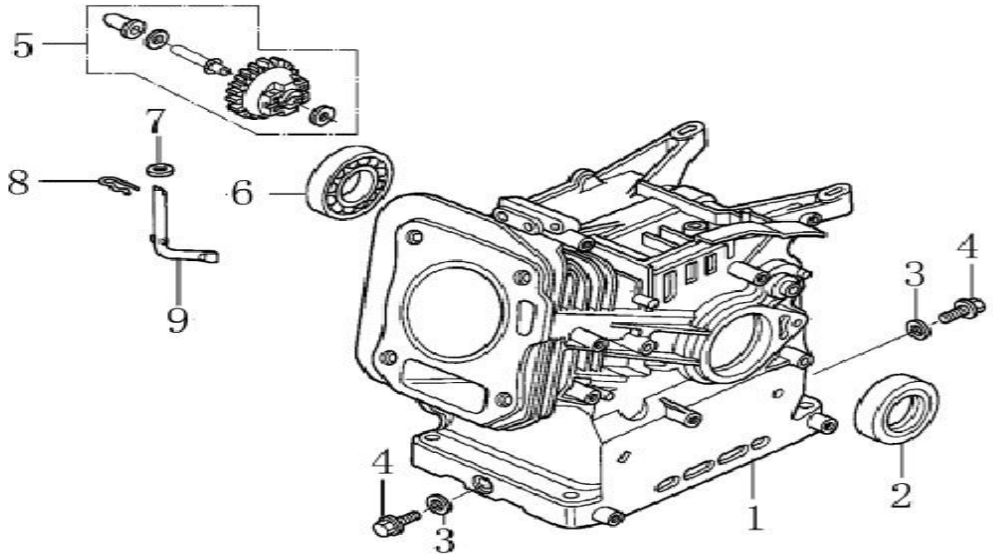


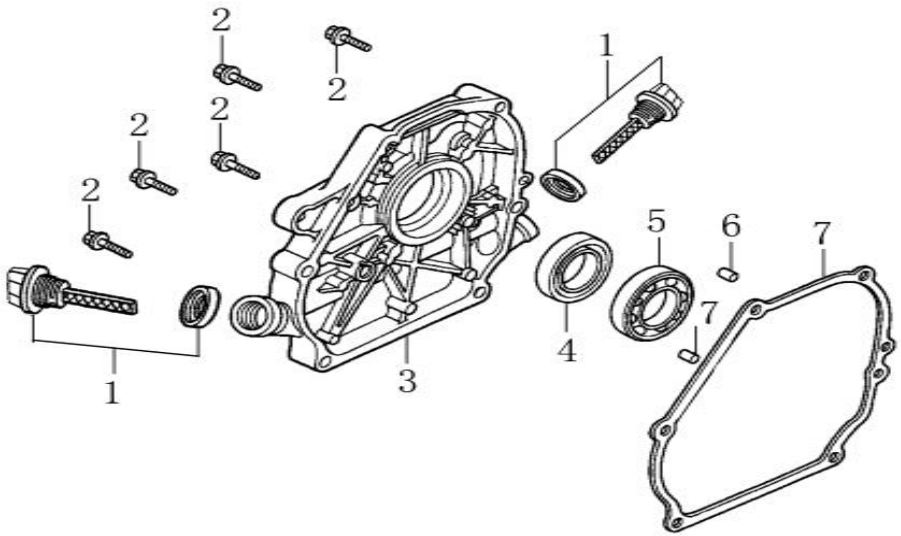
CYLINDER HEAD

No.	Part No.	Description	Reqd. QTY
1	120080280-0001	Cylinder head	1
2	380180093-0001	Stud	2
3	380600117-0001	ocation pin	2
4	120150144-0001	Gasket for cylinder head	1
5	380180098-0001	Stud	2
6	270960014-0001	Spark plug	1
7	380140336-0001	Hexagon bolt with flange	4
8	120250013-0001	Gasket for cylinder head cover	1
9	120220008-0001	Cylinder head cover assy	1
10	380140209-0001	Hexagon bolt with flange	4



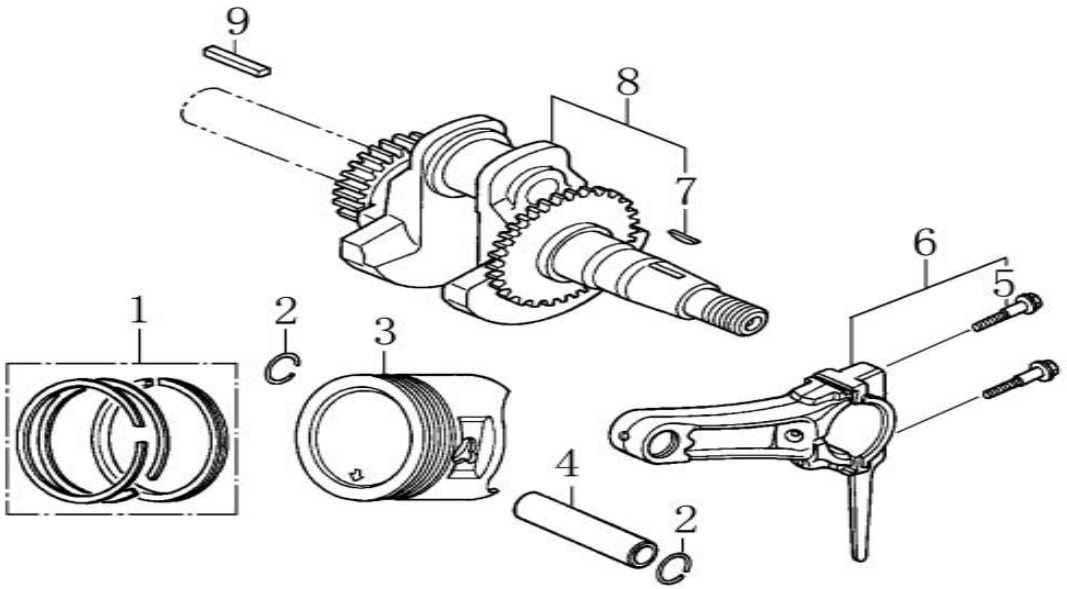
CRANK CASE

No.	Part No.	Description	Reqd. QTY
1	110810007-0001	Crankcase body	1
2	380650347-0001	Oil seal	1
3	380450514-0001	Flat washer	2
4	110260025-0001	Sealing plug screw	2
5	171750002-0001	Components of governor gear	1
6	380630383-0001	Bearing	1
7	380450531-0001	Flat washer	1
8	381350004-0001	Pin clip	1
9	171630001-0001	Speed regulating arm	1



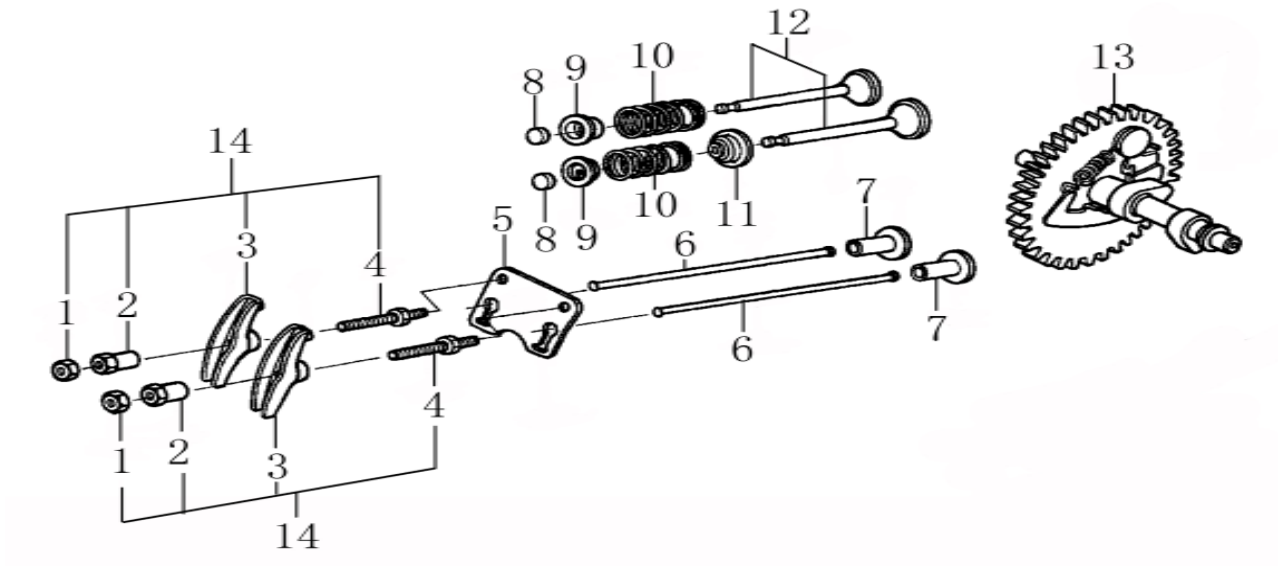
CRANK CASE COVER

No.	Part No.	Description	Reqd. QTY
1	110690096-0004	Oil rule combination	2
2	380140028-0004	Hexagon bolt with flange	6
3	110820014-0001	Crankcase cover	1
4	380650347-0001	Oil seal	1
5	380630383-0001	Bearing	1
6	380600120-0001	ocation pin	2
7	110830007-0001	Crankcase cover gasket	1



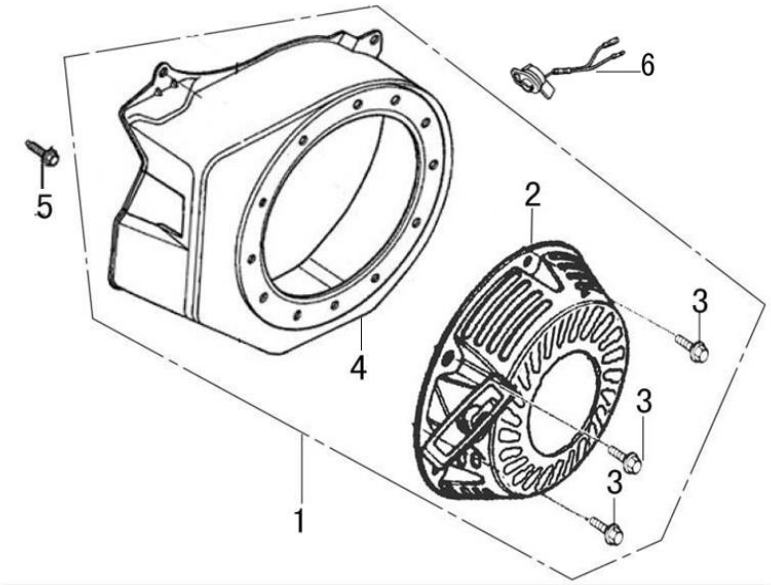
CRANKSHAFT/PISTON

No.	Part No.	Description	Reqd. QTY
1	130070168-0001	Piston ring combination	1
2	380560056-0001	Steel cable baffle ring	2
3	130030188-0001	Piston	1
4	130060031-0001	Piston pin	1
5	130180001-0001	Connecting rod bolt	2
6	130150039-0001	Connecting rod	1
7	380620050-0001	Key	1
8	130290041-0001	crankshaft	1
9	380620032-0001	Key	1



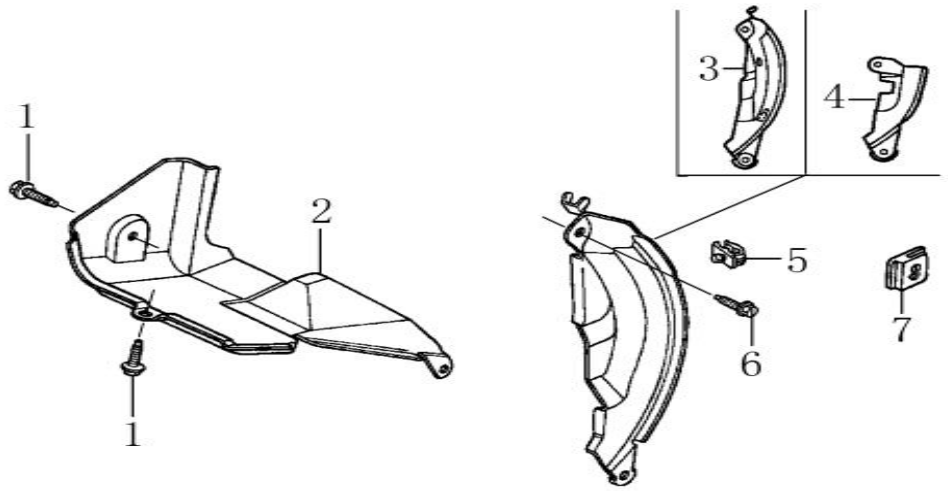
GAS DISTRIBUTION ADJUSTMENT

No.	Part No.	Description	Reqd. QTY
1	140470001-0001	Valve lock nut	2
2	140490012-0001	Adjustable nut of valve	2
3	140460030-0001	Valve rocker	2
4	140480012-0001	Adjustable bolt of valve	2
5	140710001-0001	Plate, push rod guide	1
6	140670004-0001	Push rod	2
7	140690003-0001	Lifter, Valve	2
8	140320001-0001	Valve adjustment cap	2
9	140380068-0001	Retainer, valve spring	2
10	140340022-0001	Inner spring of valve	2
11	140400016-0001	Valve oil seal	1
12	500550024-0001	Valve Kit	1
13	140020114-0001	Camshaft assy	1
14	140450022-0001	Valve rocker combination	2



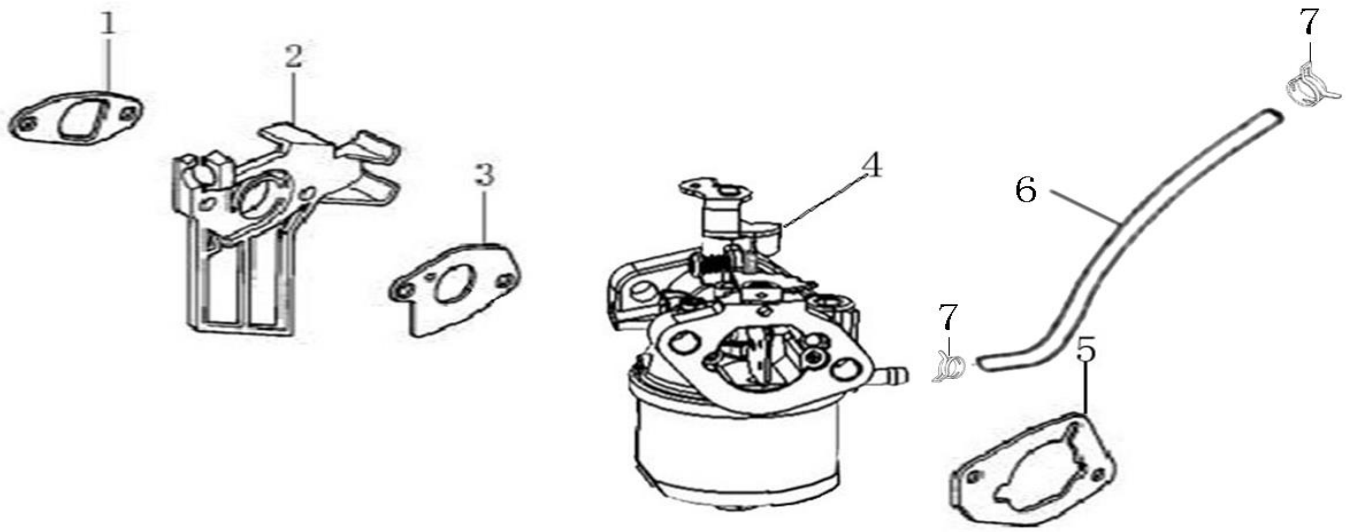
STARTER SUBASSEMBLY

No.	Part No.	Description	Reqd. QTY
1	193490174-0011	Manual starting assembly	1
2	193500011-0001	Manual starting components	1
3	380140531-0001	Hexagon bolt with flange	3
4	160210143-T040	Fan cover comp.	1
5	380140011-0004	Hexagon bolt with flange	4
6	271660027-0001	Stop switch	1



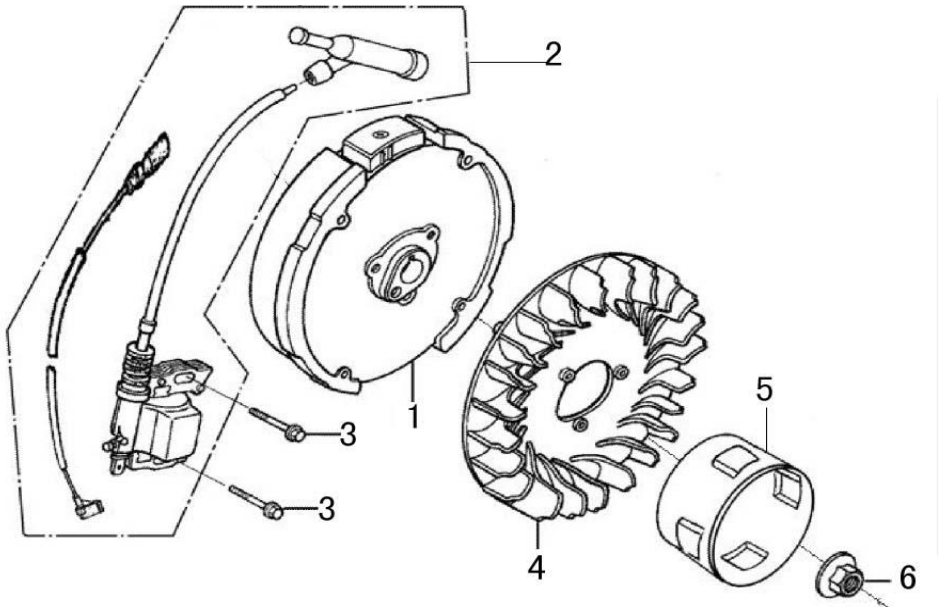
DIVERSION ASSY

No.	Part No.	Description	Reqd. QTY
1	380140039-0003	Hexagon bolt with flange	2
2	160190004-0001	air deflector	1
3	160200012-0001	Side plate	1
6	380140077-0005	Hexagon bolt with flange	1



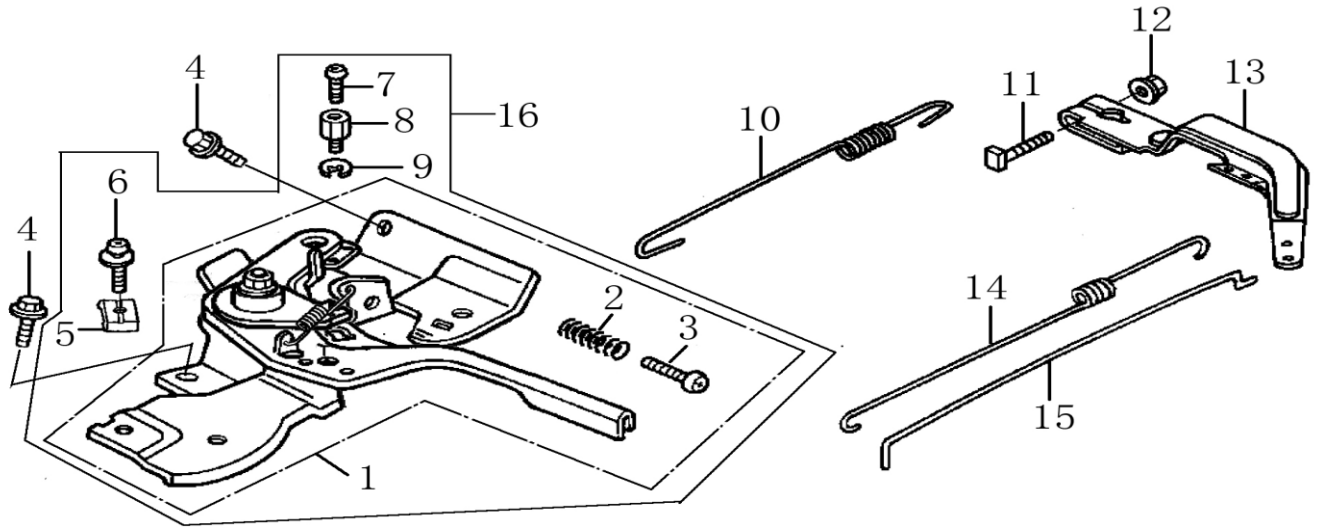
CARBURETOR

No.	Part No.	Description	Reqd. QTY
1	170430060-0001	Carburetor gasket	1
2	170440096-0001	Heat insulating pad for carburetor	1
3	170430048-0001	Carburetor gasket	1
4	170430065-0001	Carburetor gasket	1
5	170022149-0001	Carburetor	1
6	380750478-0001	Oil tube	1
7	380960121-0005	Clip combination	2



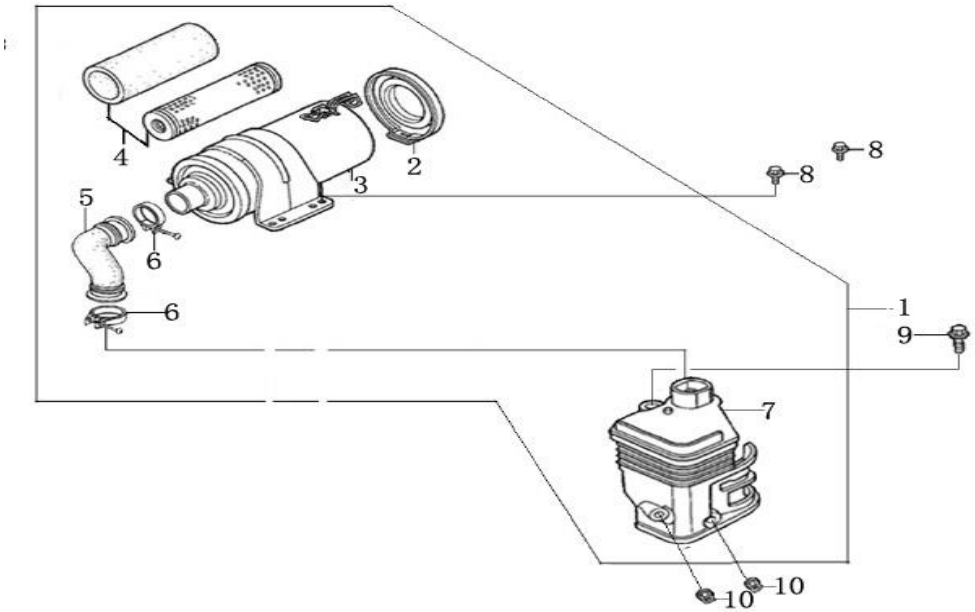
FLYWHEEL/COIL ASSY

No.	Part No.	Description	Reqd. QTY
1	270020097-0001	FLYWHEEL COMP	1
2	270920180-0001	COIL ASSY.,IGNNTION	1
3	380140103-0004	Hexagon bolt with flange	2
4	160180007-0001	Impeller	1
5	193590005-0001	Starting disc	1
6	380370051-0001	Hexagon nut with flange	1



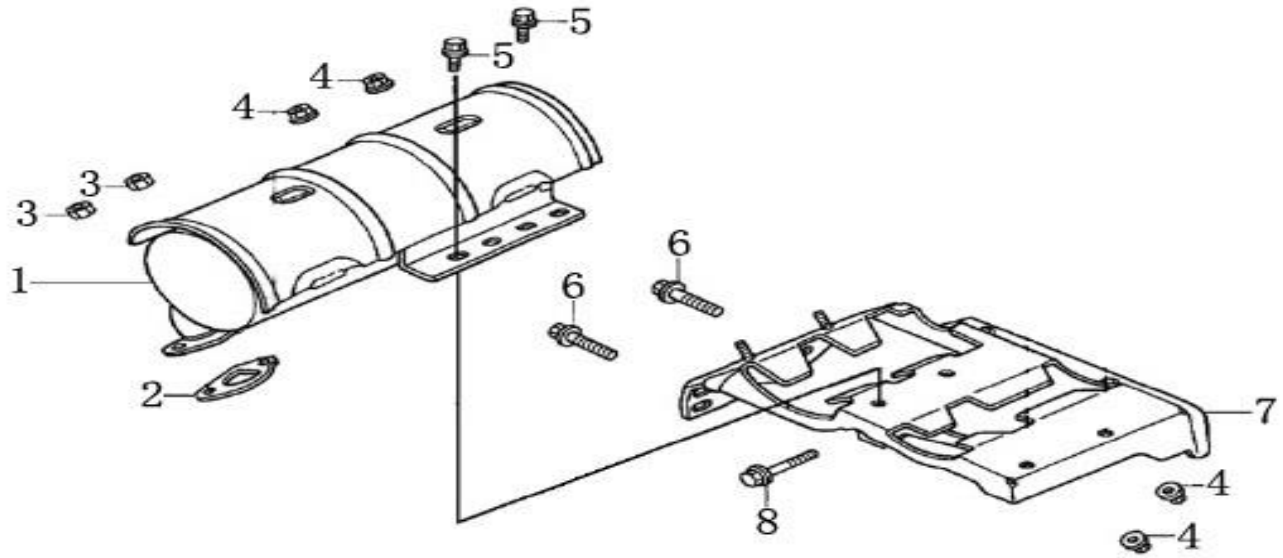
CONTROL SYSTEM

No.	Part No.	Description	Reqd. QTY
2	171660001-0001	speed regulating Limit spring	1
3	380200017-0005	Cross recessed pan head screw	1
4	380140011-0004	Hexagon bolt with flange	2
5	171710004-0001	Throttle cable pressing plate	1
6	380200010-0005	Cross recessed pan head screw	1
7	380200037-0003	Cross recessed pan head screw	1
8	171720001-0001	Throttle cable clip	1
9	380570018-0002	Split damping ring	1
10	171600036-0001	Governing spring	1
11	380250002-0001	Square head set screw with flat point	1
12	380370048-0001	Hexagon nut with flange	1
13	171620001-0003	Speed regulating bracket	1
14	171610002-0001	throttle return spring	1
15	171590002-0001	Throttle rod	1
16	171680150-0001	Throttle handle combination	1



AIR CLEANER

No.	Part No.	Description	Reqd. QTY
1	180020552-0001	Air filter	1
2	180070170-0001	Air filter casing cover	1
3	180040122-0001	Air filter casing cover	1
4	180100071-0001	Air filter element combination	1
5	180180115-0001	Air filter connecting tube	1
6	380960121-0001	Clip combination	2
7	180280108-0001	Air filter seat	1
8	380140037-0003	Hexagon bolt with flange	2
9	380140037-0003	Hexagon bolt with flange	1
10	380370048-0001	Hexagon nut with flange	2



MUFFLER

No.	Part No.	Description	Reqd. QTY
1	180571350-0001	Muffler	1
3	180650065-0001	Outlet gasket	1
3	380340005-0005	Hexagon nut	2
4	380370048-0001	Hexagon nut with flange	4
5	380140037-0003	Hexagon bolt with flange	2
6	380140209-0001	Hexagon bolt with flange	2
7	180990056-0001	Muffler bracket	1
8	380140054-0003	Hexagon bolt with flange	1